

:: DECAMIG 6500 - 470 Amp - 230/400V 50Hz (Torch 340A)



Features

MIG MAG compact wire feed welder

- Manual continuous welding (2 times)
- Automatic continuous welding (4 times)
- **Spot timer** gives the possibility of welding two overlapped metal sheets with welding spots, when having access only from one side
- Rapid attach for "Euro" torch
- **Adjustable burnback**: eliminates the sticking of the welding wire to the weld puddle or to the contact tip
- **Adjustable soft start**. This result is a smooth welding arc start
- ON/OFF switch to turn off the machine without changing the power adjustment
- TURBO: fan cooling system
- Overload protection
- Metal body with upper tool storage and rugged wheels for transport
- 3,0 mt primary cable
- Instruction manual.



Included accessories

- [TORCH - 340A 3.0m \(340 Amp @ 60% \)](#)
- [WIRE GUIDE ROLLER: IRON Ø 0.6/0.8mm \(MIG 6000; 7000 Series\)](#)
- [WIRE GUIDE ROLLER: IRON Ø 1.0/1.2mm \(MIG 6000; 7000 Series\)](#)
- [CABLE WITH EARTH CLAMP](#)

Features

Alimentation (volt 50/60 Hz):	3 Ph x 230 / 400
Fuse (Amp):	32 / 25
Installation Power (Kw):	11 @ 60%
Open circuit voltage (Volt):	44
Welding current range:	20 - 470
Duty Cycle (Amp) (%):	(470 @ 15%) - (250 @ 60%) - (195 @ 100%)
Welding positions (N°):	30
Wire Suitable Spool :	Ø mm 200 - 300
Steel wire (Ø mm):	0,6 - 1,6
Stainless steel wire (Ø mm):	0,8 - 1,6
Aluminium wire (Ø mm):	1,0 - 1,2
Dimensions (mm):	900 x 520 x 1050

Logistic data

Comodity Code	85153913
Weight (Kg)	106,0